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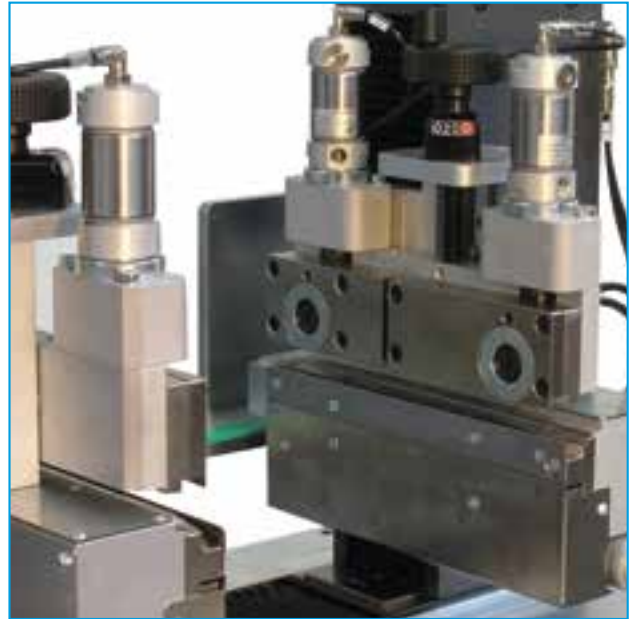


# AS 242 I

THERMAL BREAK PROFILE PLASTIC BAR INSERTING DEVICE



**Machine for insertion of plastic strips into the grooves of aluminum profiles.  
 Dragging system equipped with nr. 4 motorized rotors to prevent strips stacking while inserting.**



The Company can make modifications and improvements without previous advise

## Kit of special heads for plastic bar guide

OEMME s.p.a. studies and performs, on request, customized bar guide devices that assure a very quick insertion of the bars by rolling up the end of the profile.

Compared to the traditional bar insertion system which needs a manual operation to line up the bars, customized bar guide devices allow to insert the bars automatically.

Lowering of bar insertion time brings to an increase of productivity up to 30%.

## Technical details

- N° 2 motors 0,75 Kw – 400 v – 50 Hz
- Operating pressure: 7 bar
- Bar feed speed: 100 m/min
- Bar guide stroke: transversal 7 – 256 mm  
vertical 0,5 – 140 mm
- Working capacity (bar height): min 10 mm – max 60 mm
- Automatic expulsion of strips end
- Button for strips partial insertion into the lower shell
- Transversal bar guide adjustment by means of a single control device equipped with a decimal positioner
- Vertical bar guide adjustment by means of two independent control devices equipped with a decimal positioner
- Bar stop by choice through push-button control
- Machine overall dimensions: 1020 mm (a) x 825 mm (b) x 1400 mm (c)
- Machine weight: 235 Kg

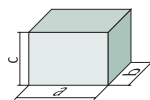


## Standard equipment

- Pair of standard double rotors for bar feed
- Pair of standard heads for bar guide
- Stop for strips lining up at the end of the bar
- Installation, operation and maintenance manual
- Service spanners

## Accessories on request

- Pair of special double rotors for bar feed
- Pair of special heads for bar guide
- Kit for the automatic cut of coiled strips and coils holder



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