



MAC 302 C

CORNER CRIMPING MACHINE











Universal pneumatic corner crimping machine

Quick change of the punches

Pneumatic vice with double push-button



Folding profile supports to reduce the overall dimensions when not used



Decimal display for crimping depth



Principle of crimping



Art. 4020191 Kit of universal crimping punches

Technical details

- Working thrust on each punch holder head: 13250 N (1350 Kg)
- Operating pressure: 7-8 bar
- Adjustable crimping height: Min 0 mm Max 35 mm
- Distance between punches: min 25 mm max 75 mm
- Adjustable crimping distance from the corner: min 40 mm max 70 mm
- Working capacity (width of the profile chamber): min 10 mm max 85 mm
- Adjustable crimping depth: min 2 mm max 7,5 mm
- Height adjustable pneumatic vice with double push-button
- Vice opening adjustment for frames of small dimensions (inner side of the square frame: min 180 mm)
- Simultaneous adjustment of the stroke of the two punch holder heads with dimensions decimal display
- Folding and height adjustable profile supports
- Overall dimensions of the machine shut off: 700 mm (a) x 800 mm (b) x 1300 mm (c)
- Overall dimensions of the machine working: 1700 mm (a) x 1200 mm (b) x 1300 mm (c)
- Weight: 218 Kg

Standard equipment

- N° 4 plastic drawers
- Standard height adjustable wedges to clamp the profile
- Vertical pusher for corner alignment
- Filter group reducer + lubricator
- Installation, operation and maintenance manual
- Service spanners

Accessories on request

- Universal crimping punch kit
- Lower crimping punch kit
- Upper crimping punch kit









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