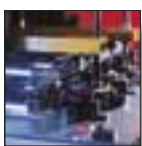




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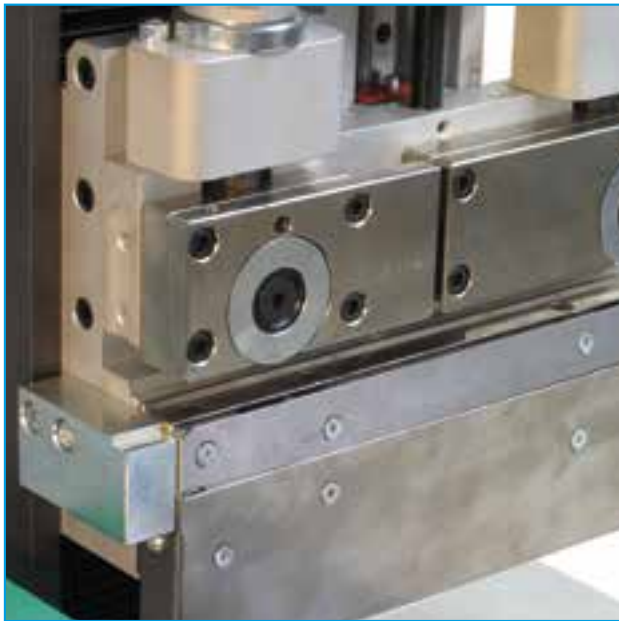
AS 244 I

NUMERIC CONTROL PLASTIC BAR INSERTING DEVICE





Machine for insertion of plastic strips into the grooves of aluminum profiles.
Dragging system equipped with nr. 4 motorized rotors to prevent strips stacking while inserting.



The Company can make modifications and improvements without previous advise

Kit of special heads for plastic bar guide

OEMME s.p.a. studies and performs, on request, customized bar guide devices that assure a very quick insertion of the bars by rolling up the end of the profile.

Compared to the traditional bar insertion system which needs a manual operation to line up the bars, customized bar guide devices allow to insert the bars automatically.

Lowering of bar insertion time brings to an increase of productivity up to 30%.

Technical details

- Motors 4 Kw – 200 - 600 v – 50/60 Hz
- Operating pressure: 7 bar
- Bar feed speed: 100 m/min
- Bar guide stroke: transversal 7 – 256 mm
vertical 0,5 – 140 mm
- Working capacity (bar height): min 10 mm – max 60 mm
- Automatic expulsion of strips end
- Button for strips partial insertion into the lower shell
- Transversal bar guide adjustment by means of Brushless motor
- Vertical bar guide adjustment by means of two independent Brushless motors
- Vertical bar height adjustment by means of two independent control devices equipped with a decimal positioner
- Bar stop by choice through push-button control
- Machine overall dimensions: 920 mm (a) x 756 mm (b) x 1500 mm (c)
- Machine weight: 350 Kg

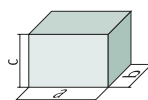


Standard equipment

- PLC Touch screen display 7"
- Pair of standard double rotors for bar feed
- Pair of standard heads for bar guide
- Stop for strips lining up at the end of the bar
- Installation, operation and maintenance manual
- Service spanners

Accessories on request

- Pair of special double rotors for bar feed
- Pair of special heads for bar guide
- Kit for the automatic cut of coiled strips and coils holder
- Automatic bars charger (AS 243 I)



Export Department
 Via F. L. Ferrari, 23
 44100 FERRARA - ITALY
 Tel. +39.0532.777418
 Fax +39.0532.777477
 sales@oemmespa.com

Sales Office Italy
 Via Cavallotti, 16
 42010 REGGIO EMILIA - ITALY
 Tel. 0522.271275
 Fax 0522.923879
 vendite@oemmespa.com

Head Office and Production
 Via F. L. Ferrari, 23
 44100 FERRARA - ITALY
 Tel. 0532.777411
 Fax 0532.777444
 info@oemmespa.com