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# CR 220

COPY ROUTER WITH DRILLING UNIT

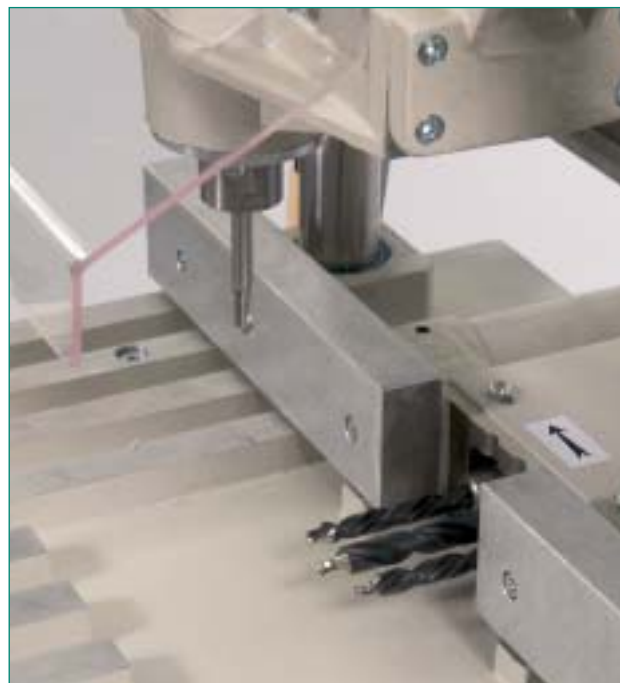




Single head copy router with horizontal triple drilling unit

N° 2 three-phase motor 1,1 Kw

Spray lubrication with variable flow



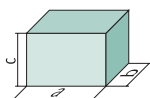
The Company can make modifications and improvements without previous advise

Vices locking device with different operating pressure and safety power-assisted valves allow the clamping of the profile even in case of accidental pressure drop

The triple drilling unit can be disconnected by using the CR 220 as a normal copy router

## Technical features

- N° 2 three-phase motor 1,1 Kw - 400V - 50Hz
- Spindle cutter: 12.000 rpm
- X axis travel (longitudinal axis): 220 mm
- Y axis travel (cross axis): 115 mm
- Z axis travel (vertical axis): 115 mm
- Operating pressure: 6 – 7 bar
- Adjustable profile stop
- Spray lubrication with variable flow
- Spindle drills: 2.820 rpm
- Horizontal drill stroke: 90 mm
- Vertical drill stroke: 6 - 80 mm
- Distance among drilling bits: 21,5 mm
- Vice locking device with different working pressure and safety power-assisted valves
- Overall dimensions: 680 mm (a) x 770 mm (b) x 1500 mm (c)
- Weight: 150 Kg



## Standard equipment

- N° 2 manual vices
- N° 2 templates for standard machining operations
- N° 2 pneumatic feelers with 2 diameters
- N° 1 collet Ø 8 mm for chuck
- N° 1 cutter Ø8 mm
- N° 3 drilling bits
- Filter group reducer + lubricator with air gun
- Installation, operation and maintenance manual
- Service spanners

## Accessories on request

- Templates with particular shapes
- Cutting oil



# OEMME

### Export Department

Via F. L. Ferrari, 23  
44100 FERRARA - ITALY  
Tel. +39.0532.777418  
Fax +39.0532.777477  
sales@oemmespa.com

### Sales office Italy

Via Cavallotti, 16  
42010 REGGIO EMILIA - ITALY  
Tel. 0522.271275  
Fax 0522.923879  
vendite@oemmespa.com

### Head office and Production

Via F. L. Ferrari, 23  
44100 FERRARA - ITALY  
Tel. 0532.777411  
Fax 0532.777444  
info@oemmespa.com